

SLIDING DOOR

INSTALLATION INSTRUCTIONS FOR DISASSEMBLED SLIDING DOORS
APPLIES TO BOTH WOOD AND WOOD/ALUMINIUM PRODUCTS

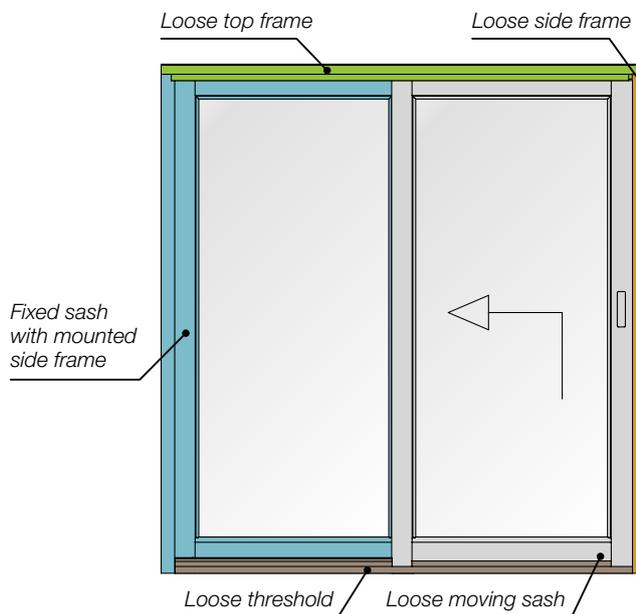


You have received a disassembled sliding door. Please read the following:

The sliding door itself

- 1 x fixed sash with mounted side frame
- 1 x loose side frame
- 1 x loose top frame
- 1 x loose threshold
- 1 x loose moving sash

For Wood/Aluminium products, alu-cladding is already mounted on the sashes.



Accessories for the sliding door

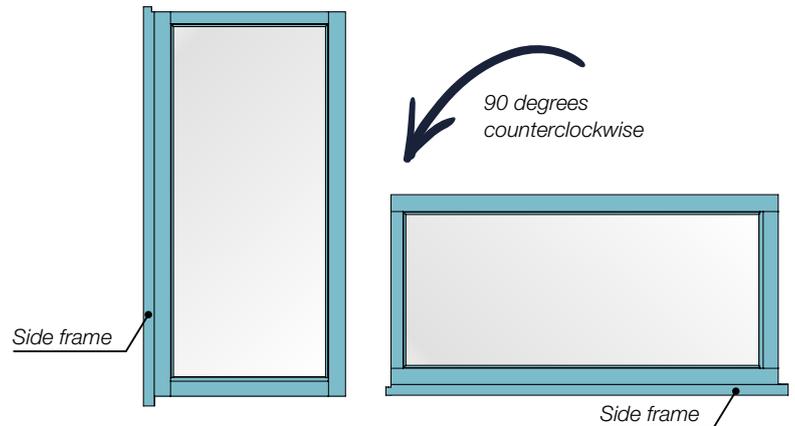
- 8 pcs. 10 x 50 mm dowels (for frame assembly)
- 1 Tube 20 ml sealant/glue 509 (Danalim)
- 2 pcs. Aluminium/plastic angles
- 3 pcs. White cover caps
- 3 pcs. Black cover caps
- 1 cartridge Combiflex 524
- 30 pcs. 5.0 x 80 mm screws

Warranty

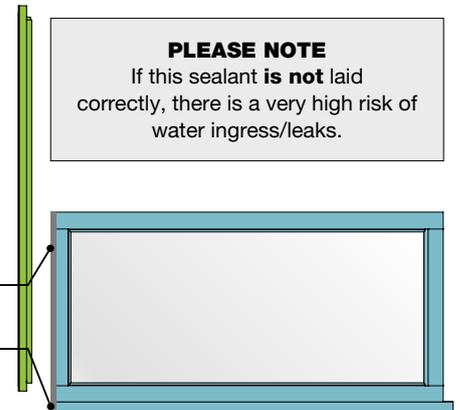
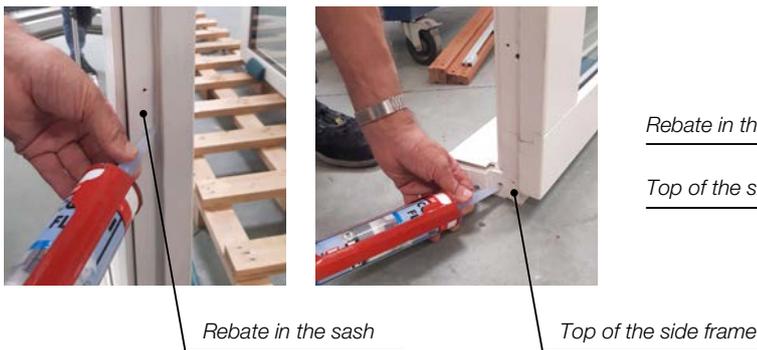
To ensure optimal function and durability, the sliding door must be assembled according to the instructions provided. Outline disclaims responsibility for any damage, including rot in joints, if the door is not properly sealed in joints and seams. There is a 10-year warranty provided that the installation instructions have been strictly followed. The warranty is described in the warranty statement that applies to all products.

Installing the top frame

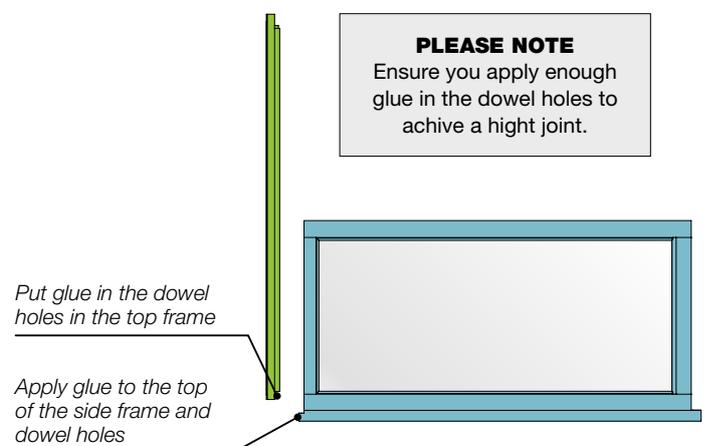
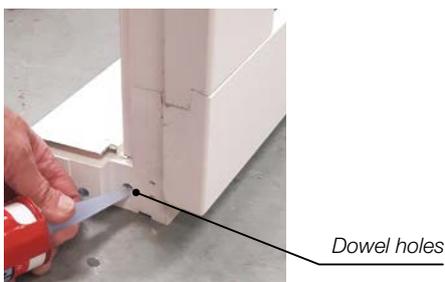
1. Start by turning the fixed sash mounted with a side frame 90 degrees so that the side frame is on the ground.



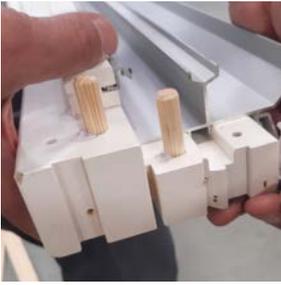
2. Put a continuous line of sealant (Combiflex 524) to the sash rebate and a continuous line of sealant at the top of the side frame.



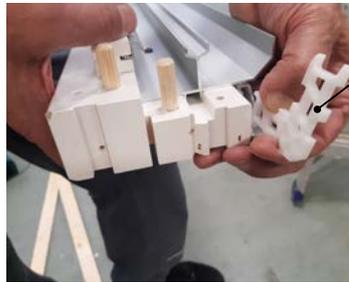
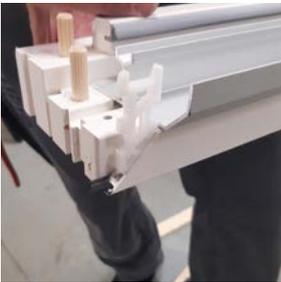
3. Apply glue (Danalim 509) in the dowel holes in the top of the side frame and in the dowel holes on the top frame.



4. Insert 2 wooden dowels into the dowel holes on the top frame.

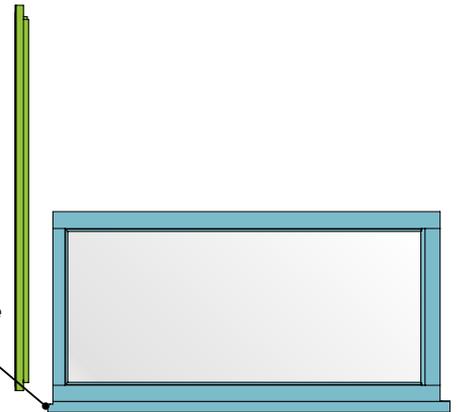


- 4a. For wood/aluminium products, attach aluminium/plastic angle before assembling the sash. Insert the aluminium/plastic angle in the aluminium corner.



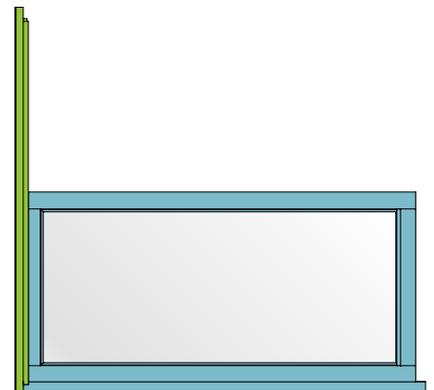
Aluminium/plastic angle

Attach the aluminium/plastic angle



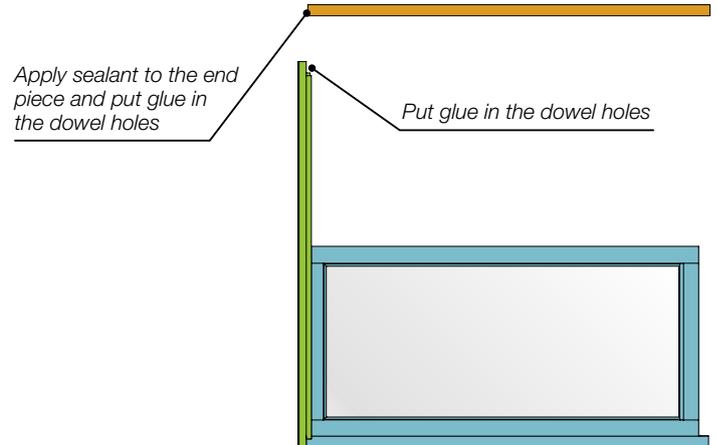
5. Assemble the top frame and the fixed side frame using the provided 5x80 mm screws in the pre-drilled holes in the top frame.

The top frame and one side frame are now assembled.

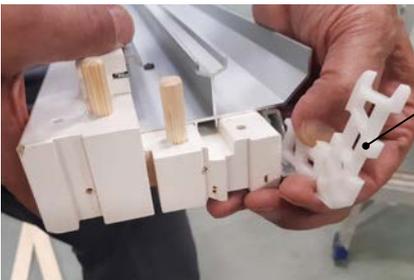


Installing the side frame

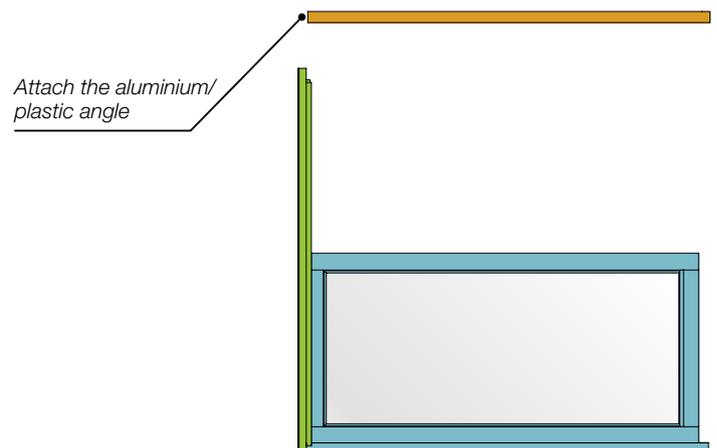
- 6.** Now install the other side frame. Apply sealant (Combiflex 524) to the end piece of the side frame. Apply glue (Danalim) in the dowel holes on the side frame and the dowel holes in the top frame (as in points 2+3).



- 6a.** For wood/aluminium products, attach the aluminium/plastic angle



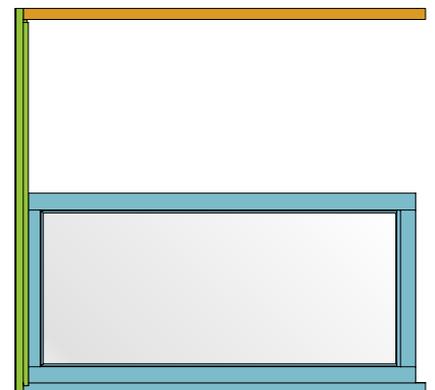
Aluminium/
plastic angle



- 7.** Insert 2 dowels in the top frame and then screw the top frame and side frame together in the pre-drilled holes using the provided 5x80 mm screws.

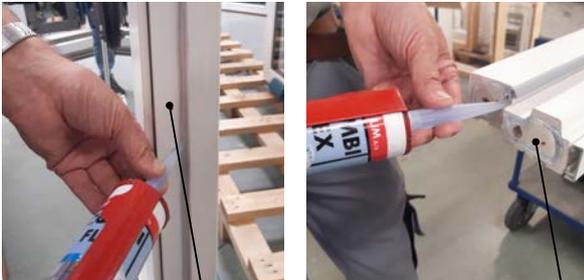
The top frame and side frames are now assembled.

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Installing the threshold

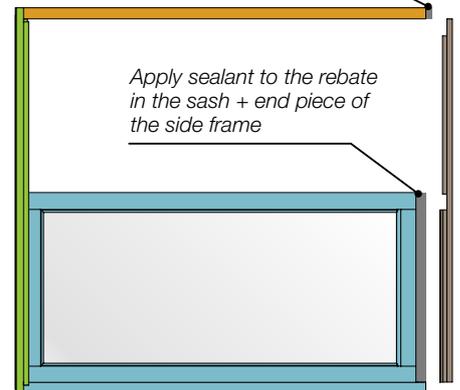
8. Put a continuous line of sealant (Combiflex 524) in the sash rebate and the end piece of the side frame.
 Note: It is very important that enough sealant is applied.



Rebate in the sash

End piece side frame

Applying the sealant



Apply sealant to the rebate in the sash + end piece of the side frame

PLEASE NOTE
 If this sealant **is not** laid correctly, there is a very high risk of water ingress/leaks.

9. **For hardwood threshold**

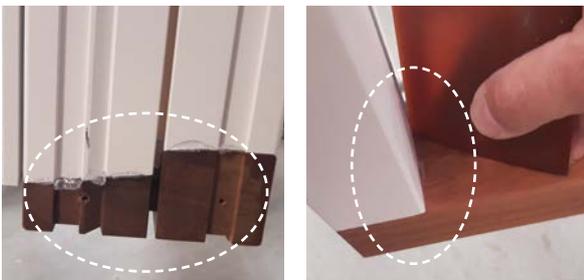
Apply glue (Danalim 509) and put 4 dowels in the dowel holes in the threshold.
 Screw the threshold together with the side frames and fixed sash into the pre-drilled holes using the provided 5x80 mm screws.

For fiberglass thresholds

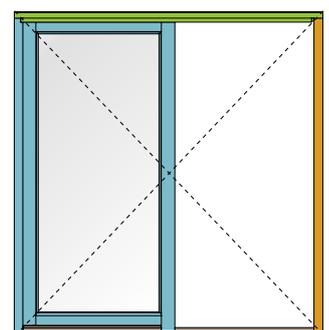
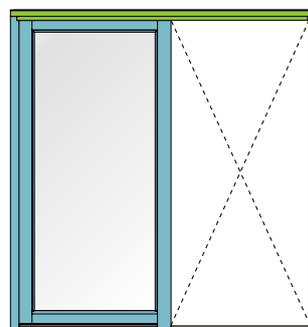
Screw the threshold to the side frames and fixed sash into the pre-drilled holes using the provided 5x80 mm screws.



10. Remove excess glue and sealant from all corners, both inside and outside (use a rubber spatula to remove excess glue residue if necessary, as shown in the photo).
 Ensure the sash and frame are assembled.
 Now check the cross measurements.



When assembling a sliding door, check the external cross measurements



When installing a sliding door, check the internal cross measurements in the moving sash

The top frame, side frames and threshold are now assembled.

Installing the moving sash

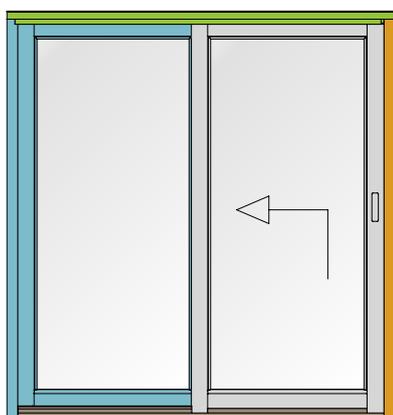
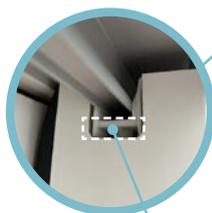
11. Insert the top part of moving sash into the top rail, then place the bottom part onto the bottom rail. See the photo for the correct installation in the guide rail.

NOTE

The door should only be installed when the frame is installed in the wall opening.



12. Insert 2 cover caps at the top of the moving sash. Insert either the black or white cover caps.



The sliding door is now fully assembled.