# INSTALLATION & USER MANUAL

## SINGLE- AND DOUBLE SLIDING DOORS

Delivered before week 28 in 2025





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# Single Sliding Doors and Double Sliding Doors



**Operation:** Sliding doors are operated by turning the handle 180° downward (never 90°), which lifts the door and allows it to slide sideways (figures 1 and 3).

**Adjustment:** Due to seasonal changes and temperature fluctuations, minor adjustments may be necessary. The pin can be adjusted using a spanner.

Maintenance: To ensure smoother operation, the top guide rail can be rubbed with acid-free silicone. The locking mechanism and rollers should be lubricated at least once a year – or as needed. The operable sash runs on the exterior side. It is therefore important to clean the track of dirt, leaves, etc., and lubricate it 1 to 2 times a year to ensure smooth sliding (figure 1).

Note: Single sliding door is not designed to be self-supporting. Therefore, ensure that there is a loadbearing beam above the wall opening. Must be installed using frame screws.

Mounting foam must not be used for single sliding doors! (figure 2)

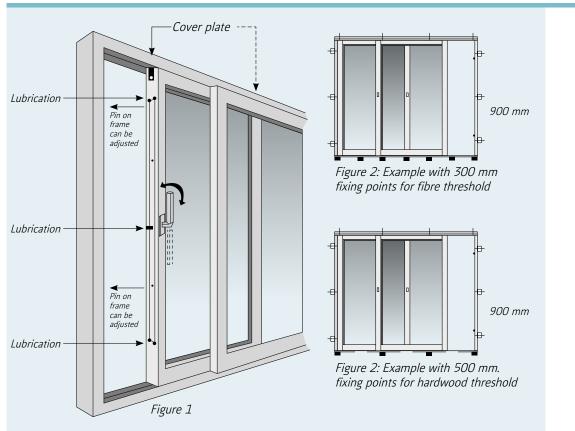
**Double Sliding Doors:** Double sliding doors are delivered in two sections.

If the height exceeds 2400 mm, the door is partially preassembled.

Start at Section A: Partially assembled.

#### **Single Sliding Doors:**

Start installation at Section C.



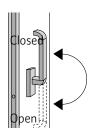


Figure 3

#### A: Partially Assembled

 Fixed sashes are first assembled with the side frame, which must be sealed using the supplied sealant along the rebate edge of the top frame. Then attach the side frame and fasten it using the supplied screws in the pre-drilled holes on the back of the frame.

**Note!** Ensure the side frame is flush with the sash and that the sash fits tightly against the side frame.

- Mount the top frame onto the sash.
  First, apply sealant along the rebate edge of the sash and at the strip at the end of the top frame.
  - Apply glue in the dowel holes and on the end surfaces. Ensure sufficient glue is used to achieve a tight joint.
- Assemble the top frame with the sash using the supplied screws in the pre-drilled holes in the top frame.

- Then mount the threshold. This is done in the same way as the top frame. Make sure glue is applied in the dowel holes and on the end surface.
- · Remove excess glue.

Ensure that sash and frame are assembled without distortion or diagonal misalignment. This applies to both fixed sashes on the right and left sides.

Our doors are made of wood, a natural and living material. This means that the wood can react to changes in its surroundings, such as temperature and humidity.

If the doors remain open for extended periods, they may warp. We therefore recommend keeping the doors closed when not in use to maintain their dimensional stability and functionality.

#### B: Frame Assembly

- Start by applying narrow sealant in the dowel holes
- Then apply a bead of narrow sealant around the entire end profile.
- Insert dowels into the holes and press the frame tightly together.
- Now mount the assembly bracket and tension nut.
- Ensure the frame joint is completely sealed. Seal additionally with narrow sealant if needed.
- Excess sealant can be removed with a damp cloth.
- There may be colour/texture differences in the bottom frame, as it may be composed of two different pieces of hardwood

**Note:** When mounting the top frame in a load-bearing structure, it is recommended to use a frame screw on each side of the frame joint.

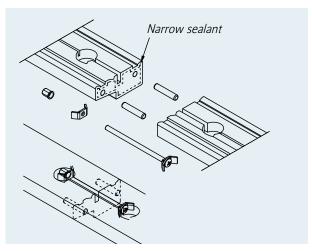


Figure 4: Frame assembly

#### C: Installation of Single Sliding Door

It is important that the threshold is level, otherwise the door will not function optimally.

The frame must be shimmed vertically and horizontally (remember diagonal measurement).

 Ensure there is a minimum 10 mm gap around the frame in the wall opening for alignment, shimming, and sealing. If the wall opening is very uneven, 10 mm may not be sufficient for alignment. Use solid backing at the fixing points in the top frame.

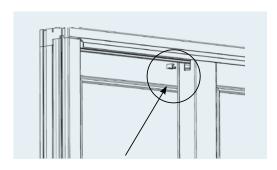
Once the frame is correctly positioned, it must be fastened in the rebate using frame screws.

- Side and top frames must be shimmed and fastened every 900 mm.
- Side frame must be shimmed behind any striking plate as burglary protection.

#### Removal of door sash

Start by loosening the locking ring at the cover plate – this is done with a flathead screwdriver – allowing the locking ring at the hole to be released – must be done at both front and rear edges.

Lift the sash up and tilt it out at the bottom (figure 5).



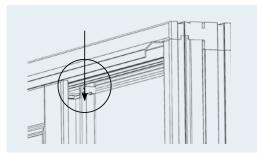


Figure 5: Loosen with flathead screwdriver

#### Install the included aluminium part on the side frame by:

- 1. a. Starting by placing the aluminium part in the top frame (see figure 6, 7 and 8).
  - b. Then push the aluminium part in at the threshold (figure 9).
  - c. Finish the installation by gently tapping the aluminium part into place using a rubber mallet (figure 10).
- 2. The door is now fully adjusted and installed.

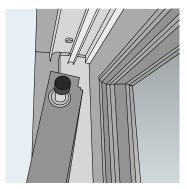


Figure 6

Figure 7



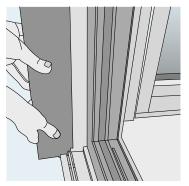
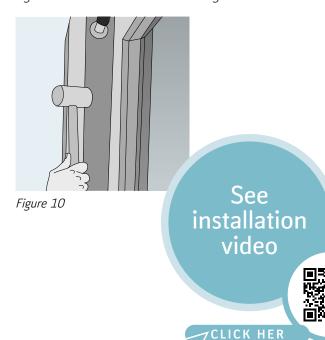


Figure 8

Figure 9



## WE MAKE IT EASY TO CHOOSE, BECAUSE

- We provide a 10-year warranty
- Danish windows must be produced in Denmark
- Standard burglary protection is, of course, included in the price
- We are actively working to contribute to the green transition

